

PREPARED S.F.

DART AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada
Tel (613) 632-5200

269T3319-3
Job Sheet 172291

Part No: 269T3319-3 **Job Qty:** 2 ea

Part Name: Wrench Assembly

Part Weight: 0 lbs **Status:** Scheduled **Priority:** High

Job Created: 2/14/18 **Job Tracking No:**

Due Date: 4/30/18 **Created By:** Marie Lajeunesse

Type: SOLD **Description:**

Note: 269T3319 REV.A IPP REV:A 18.02.15 NEW ISSUE DD VER:FJS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
150	Start up Operation	2 Ea	4/30/18	4/30/18	0.00	0.00	Start Up Small Fab-4		MCC
160	Small Fab	2 pcs	4/30/18	4/30/18	0.08	1.25	Small Fab-9		MCC
170	QC	2 pcs	4/30/18	4/30/18	0.00	0.00	QC5		DAS 2019 63
180	QC	2 pcs	4/30/18	4/30/18	0.00	0.00			28 9-89
190	Packaging	2 pcs	4/30/18	4/30/18	0.00	0.00	Packaging3-2		9-89
200	QC21-SA	2 Ea	4/30/18	4/30/18	0.00	0.00	QC21		

Part Op 160 - Assemble
Descriptions: 190 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
269T3319-5	Roll	4 Ea (2 ea)	150-Start up Operation	5047206
269T3319-7	Handle	2 Ea (1 ea)	150-Start up Operation	5123336
AN4-7A	Bolt	4 Ea (2 ea)	150-Start up Operation	5067520
AN960-416L	Washer	4 (2 ea)	150-Start up Operation	5131202
MS21042-4	Nut	4 Ea (2 ea)	150-Start up Operation	5112434

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
150-Start up Operation	269T3319-5	4	4	0
	269T3319-7	2	0	0
	AN4-7A	4	152	0
	AN960-416L	4	0	0
	MS21042-4	4	131	0

Part Specifications

Specifications could not be found.



Container No: S141806



Part: 269T3319-3

Job No: 172291

Serial No/Batch: S141806

Revision: A

Inspector:

Exp Date:

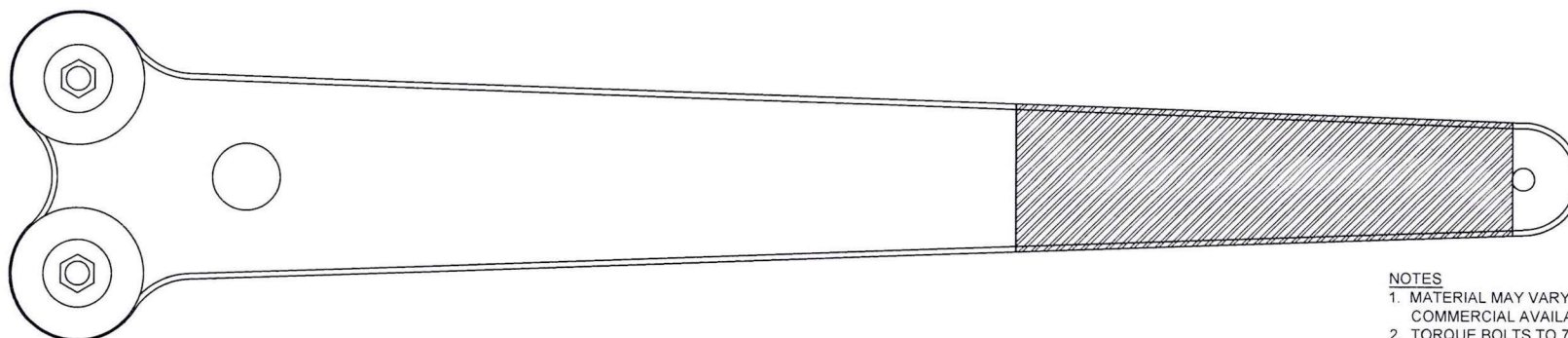
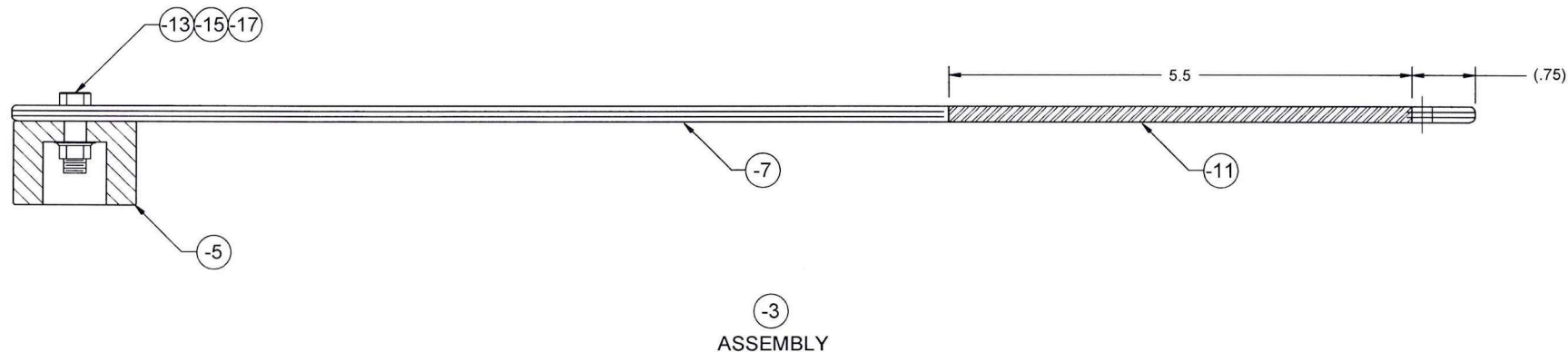
Instructions:

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Date: 01/04/19

Plex 4/25/18 2:27 PM dart.logan.david

REV		DESCRIPTION	DATE	INITIAL	APPROVED
A		REDRAWN PER ORIGINAL DWG. REV. A.	9-9-11	RJC	



- NOTES
1. MATERIAL MAY VARY DEPENDING ON COMMERCIAL AVAILABILITY.
 2. TORQUE BOLTS TO 70-90 in. lb.

GRIP TAPE
MKE JAN 4/19

ASST/ASSY		BO		PART #	QTY	DESCRIPTION	MATERIAL	BO INFORMATION OR SPECIFICATIONS	Pg
✓	✓			-3	1	ASSEMBLY			1
2				-5		ROLL	6061	Ø1-1/2 x 1-1/8	2
1				-7		HANDLE	6061	3/16 x 4 x 17-1/2	3
				-9	1	WRENCH SOCKET		1/2 dr. 1/16 PROTO #7434H (NEEDS MOD.)	4
A/R		BO		-11		GRIP TAPE		1x 24in. BLACK TENNIS RACQUET GRIP TAPE	1
2		BO		-13		BOLT		#AN4-7A	1
2		BO		-15		WASHER		#NAS1149F0432P (ALT. AN560-416L)	1
2		BO		-17		NUT		#MS21042-4	1
ASST/ASSY									
-3									

RED BARN MACHINE	
TITLE PINION NUT ADJUSTMENT TOOL	
DWG NO. 269T3319	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .010 .03 .1	METRIC REF. .01mm .03mm .1mm
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 9-9-11
SHEET 1 of 4	USED ON MODEL